

# Product Specifications

## Perchloroethylene Heavy-Duty Double Acid (PER 229B)

Item	Specification
	<b>Degrees Centigrade</b>
Distillation Range	120.0-122.0
	<b>Other Tests</b>
Appearance	Clear, No Sediment
Copper Corrosion	Passes Test
Free Chlorine	None
Spot or Cleanliness	No spot or stain
	<b>Parts Per Million</b>
Water, Max (H <sub>2</sub> O)	30
Soluble Chloride, Max	1.0
	<b>Percent by Weight</b>
Acid Acceptance, Min (as NaOH)	0.20
Non-Volatile Residue, Max	0.0025
Perchloroethylene, Min. (Stabilizer-free basis)	99.9
	<b>PH</b>
Acidity-Alkalinity	8.0-9.0
	<b>PT-CO</b>
Color, Max	15
	<b>SG</b>
Specific Gravity, 20°C/20°C	1.615-1.625

Approved 04.01.2015