

Applications

- Extrusion coating
- Thermal laminations

Product Description

ELEVATE® DA539 resin is an 18% vinyl acetate copolymer designed for extrusion coating and thermal laminations.

Typical Physical Properties

Property ^a	Test Method ^b	Typical Value, Units ^c
Melt Index (Condition 190°C/2.16 kg)	D 1238	30 g/10 min
Density	D 1505	935 kg/m ³ (0.935 g/cm ³)
DSC Melting Point	D 3418	84°C (183°F)
Vicat Softening Point	D 1525	52°C (126°F)
Tensile Strength @ Break	D 638 Type IV	10.2 MPa (1,475 psi)
Tensile Elongation @ Break	D 638 Type IV	650%
Durometer Hardness, Shore D	D 2240	39

^a Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

^b Unless noted otherwise, the test method is ASTM.

^c Units are in SI or US customary units.

Notes

The reported properties were measured from compression molded specimens.

Processing

Melt temperatures of 370°F – 400°F are recommended for DA539.

Regulatory Compliance

This product has some 21 CFR clearances. Please contact your Westlake Sales Representative for food contact statements.

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