



Westlake Polymers

Enhancing your life every day

EF311

Low Density Polyethylene

Application/Uses

- Bakery bags
- Soft goods packaging
- High clarity packaging

Product Description

WESTLAKE polyethylene EF311 is a low-density polyethylene suggested for cast film clarity applications. This material has very good optical properties, and is suggested for bakery films and soft goods packaging.

Typical Physical Properties

<u>Property</u>		<u>Test Method</u>	<u>Typical Value, Units</u>
Melt Index		D 1238	2.2 g/10 min
Density		D 1505	923 kg/m ³ (0.923 g/cm ³)
Haze		D 1003	4.5 %
Specular Gloss @ 45°		D 2457	77
Dart Impact		D 1709	75 g/mil
Ultimate Tensile	MD	D 882	3,300 psi
	TD	D 882	2,500 psi
Elongation	MD	D 882	550 %
	TD	D 882	750 %
1% Secant Modulus	MD	D 882	24,000 psi
	TD	D 882	28,000 psi

^a Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

^b Unless noted otherwise, the test method is ASTM.

^c Units are in SI or US customary units.

NOTES

Test specimens for blown film: nominal thickness 1.25 mils; blow up ratio 2.5:1, die gap 35 mils.

FDA

This product has some 21 CFR clearances. Please contact Westlake Product Regulatory Department for statements.

PROCESSING

Melt temperatures of 360° F – 390° F are recommended for Westlake EF311 with blow-up ratios of 1.5:1 or higher.

COMMENTS

Properties reported here are based on limited testing. Westlake makes no representation that the material in any particular shipment will conform exactly to the values given.

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